



# **Bronze Swing Check Valve**

PN20

Size 1/2" to 2" only

## **Specifications:**

IVAL® Bronze check valve, Swing type, Rubber seated, Threaded Ends, with bronze body and bronze disc to EN1982 CC491K, S. S 304 pin, PN20 rated.

Suitable for mounting in horizontal and vertical pipe (with vertical flow upwards).

**UK END CONNECTION:** BSPT Taper Threaded to BS EN 10226-1, compatible with ISO 7/1.

#### **WRAS** approved

## **Features:**

- Bronze body for increased strength and durability, suitable for installations in corrosive environments.
- Simple swing mechanism.
- Bronze material of construction and robust design ensuring longevity
- EPDM Rubber seat.
- Rated 2.0 MPa.

# **Pressure/Temperature Ratings:**

Temperature (°C)	-10 to +100	110	
Pressure (Bar)	20	18	

Intermediate pressure ratings shall be determined by interpolation.

#### **Test Pressures:**

Each valve is individually hydrostatically / air tested at the following test:

**Shell:** 6 bar (Pneumatic)

Seat: 22 bar (Hydraulic)

# **Materials:**

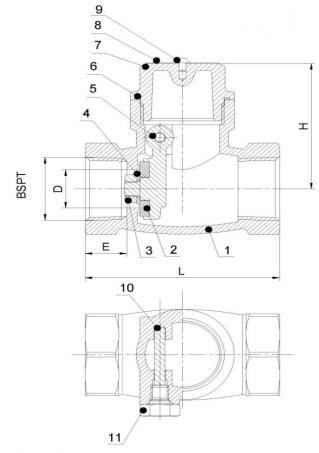
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No.	Description	Material	Specification	
1	Valve Body	Bronze	EN 1982 CC491K	
2	Washer	Rubber	EPDM	
3	Nut	Stainless Steel	AISI 304	
4	Washer Ring	Stainless Steel	AISI 304	
5	Disk	Bronze	EN 1982 CC491K	
6	Gasket	PTFE	-	
7	Bonnet	Bronze	EN 1982 CC491K	
8	Nameplate	L2	-	
9	Rivets	Stainless Steel	AISI 304	
10	Pin	Stainless Steel	AISI 304	
11	Screw	Brass	EN12164 CW617N	

This valve is not suitable for use on Gases Group 1& 2 or unstable fluids Group 1, as defined by the Pressure Equipment Directive 2014/68/EU.

# TECHNICAL DATASHEET





### **Dimensions:**

Size	Thread	L	Н	D	E	Weight
DN15	1/2"	56	41.5	12.7	12	230
DN20	3/4"	66	44	19	14	342
DN25	1"	76	52.5	24	15	495
DN32	1 1/4"	88	58.5	31	17	858
DN40	1 ½"	96	67	38	18	1,060
DN50	2"	112	74	49	20	1,580

All dimensions in mm and Weight) is in grams unless otherwise stated.



# Flow Characteristics:

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Size	DN15 - 1/2"	DN20 - 3/4"	DN25 – 1"	DN32 – 1.1/4"	DN40 - 1.1/2"	DN50 – 2"
Kv (m³/h)	4.33	13.14	21.94	42.24	53.33	98.94

Formula linking flow  $\bf Q$  (in I/s) and theoretical valve head loss  $\bf \Delta P$  (in KPa):

$$\Delta P = \left(\frac{36.\,\mathrm{Q}}{K_v}\right)^2$$

# Pressure Loss vs. Flow Rate Chart:

