

F70DG

Ductile Iron Double Eccentric Butterfly Valve

PN16

Size 28" to 40"

Specifications:

IVAL® Double Eccentric Butterfly Valve, with Ductile Iron Body and Ductile Iron Disc. Design to BS EN593.

Coating: Fusion Bonded Epoxy (FBE) complies with ANSI/AWWA C550 (DFT 250 to 350 µm).

End Connection: Compatible with BS EN1092-2.

Top Flange Standard: ISO 5211

Operator: Gear.

Features:

- Valves are suitable for use with flanges conforming to BS EN 1092-2 PN16.
- Ductile Iron Disc.
- NBR Seat on Valve Body.
- 420 Stainless Steel Shafts for superior strength.
- Design BS EN593, generally conforms to MSS SP-67.
- Lengths to 13 Series Provisions of BS EN 558.

Pressure/Temperature Ratings:

Temperature (°C)	0 to +80
Pressure (Bar)	16

Test Pressures:

Each valve is individually hydrostatically tested at the following test:

(HYDRAULIC) Shell: 24 bar - **Seat:** 17.6 bar

Materials:

No.	Description	Material	Specification
1	Body	Ductile Iron	EN-GJS-450-10
2	Upper Stem	Stainless Steel	AISI 420
3	Disc	Ductile Iron	EN-GJS-450-10
4	Pin	Stainless Steel	AISI 431
5	Lower Stem	Stainless Steel	AISI 420
6	Bushing	Stainless Steel	AISI 420 + PTFE
7	O-Ring	NBR	-
8	Clamping Ring	Stainless Steel	AISI 304
9	Seal Ring	NBR	-
10	Gearbox	Ductile Iron	EN-GJS-450-10
11	Hexagon Bolt	Carbon Steel	-
12	Packing	NBR	-

Dimensions:

DN		Dimensions (mm)										
Inch	mm	H1	H2	H3	L	Ød	C	ØD	ØD1	ØB	n	ØN
28"	700	612	625	82	292	794	39.5	910	840	700	24	37
32"	800	669	680	92	318	901	43	1025	950	800	24	40
36"	900	702	715	107	330	1001	46.5	1125	1050	900	28	40
40"	1000	816.5	840.5	143	410	1112	50	1255	1170	1000	28	43

TECHNICAL DATASHEET

